

Work Order ID 96165

September-10-13 10:38:54 AM

96165

Page 1

Item ID: D3032-1

Accept

N900040100

Setup

Start *NS1*

Revision ID:

Stop

NS2

Item Name: Spacer

Start Date: 1/21/13 Start Qty: 12.00

12

Cust Item ID:

Required Date: 2/08/13 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3032	Rev A

100 *100* SHEAR 0.00
Shear Memo 0.00
Shear Cut part as per dwg D3032. Deburr & Tumble

12 / 13-09-17 FF

110 *110* Chemical Conversion Coat per QSI005 4.1 0.00
HandFinish Memo 0.00
Hand Finishing

12 / 13-09-19

120 *120* QC5- Inspect part completeness to step on W/O 0.00
QC Memo 0.00
Quality Control

DAS
16
9-89

13/09/19

12

Work Order ID 96165

96165

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NS1

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Start Date: 1/21/13 **Start Qty:** 12.00

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Required Date: 2/08/13 **Req'd Qty:** 12.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: ST177

0.00

12X

28

13-09-20

130

Packaging

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

13-09-23

140

QC

Quality Control

MB 09-23

Picklist Print

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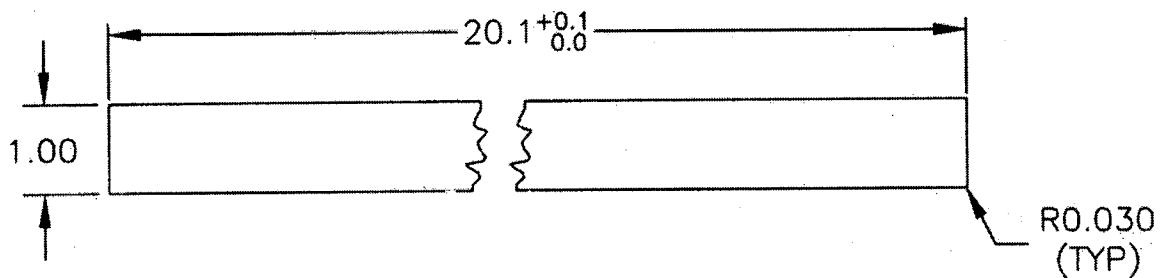
Work Order ID: 96165**Start Date:** 1/21/13**Required Date:** 2/08/13**Parent Item:** D3032-1**Start Qty:** 12.00**Required Qty:** 12.00**Parent Item Name:** Spacer**Comments:** IPP B01.06.08Removed primerEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.050 2024-T3 .050 sheet		Purchased	No			110	sf	144.3920	0.1396	1.7633688		FF 13-09-17	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT022	144.392	
<u>124643</u>	144.392	<u>17633</u>



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. A	SHEET 1 OF 1
		D3032		
DATE		TITLE	SCALE	
01.05.18		SPACER	1:2	
A	01.05.18	NEW ISSUE		



D3032-1

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.050 THICK
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30 - [Signature]

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